



Dream  
*create &*  
enjoy

MANUFACTURED BY

**ANTIQUE  
BRICK & BLOCK**



# Highland Stone<sup>®</sup>

## RETAINING WALL SYSTEM

**Easy installation is more than lip service.**

**No pins. No mortar. No misalignments.**  
Rear-lip block, invented by Anchor, makes installation fast and accurate. Anchor — the original rear-lip product!

Retaining wall systems don't have to look cold and industrial. With their multiple sizes and rough-hewn texture, Highland Stone<sup>®</sup> products blend beautifully with natural stonework.

### Create the natural landscape of your dreams.

If you're looking for a retaining wall system that combines superior strength with artistic beauty, look no further than the Highland Stone<sup>®</sup> retaining wall system. Crafted with a rich, textured appearance, this multipiece system perfectly complements any home or landscape, from majestic north woods to a tropical paradise.



# Highland Stone<sup>®</sup>

## FREESTANDING WALL SYSTEM



The natural appearance and extraordinary versatility of Highland Stone<sup>®</sup> freestanding walls transform a traditional suburban yard into a truly unique landscape. Incorporate patios, rock gardens and pergolas to create a one-of-a-kind space.

Natural beauty that stands out in a crowd.

From courtyards to patios, the multipiece Highland Stone<sup>®</sup> freestanding wall system is the perfect choice to create a functional, beautiful and natural-looking wall that can add a polished touch to any residential landscape.



# Diamond<sup>®</sup> 10D

## RETAINING WALL SYSTEM



The Diamond<sup>®</sup> 10D retaining wall system complements every landscape design.

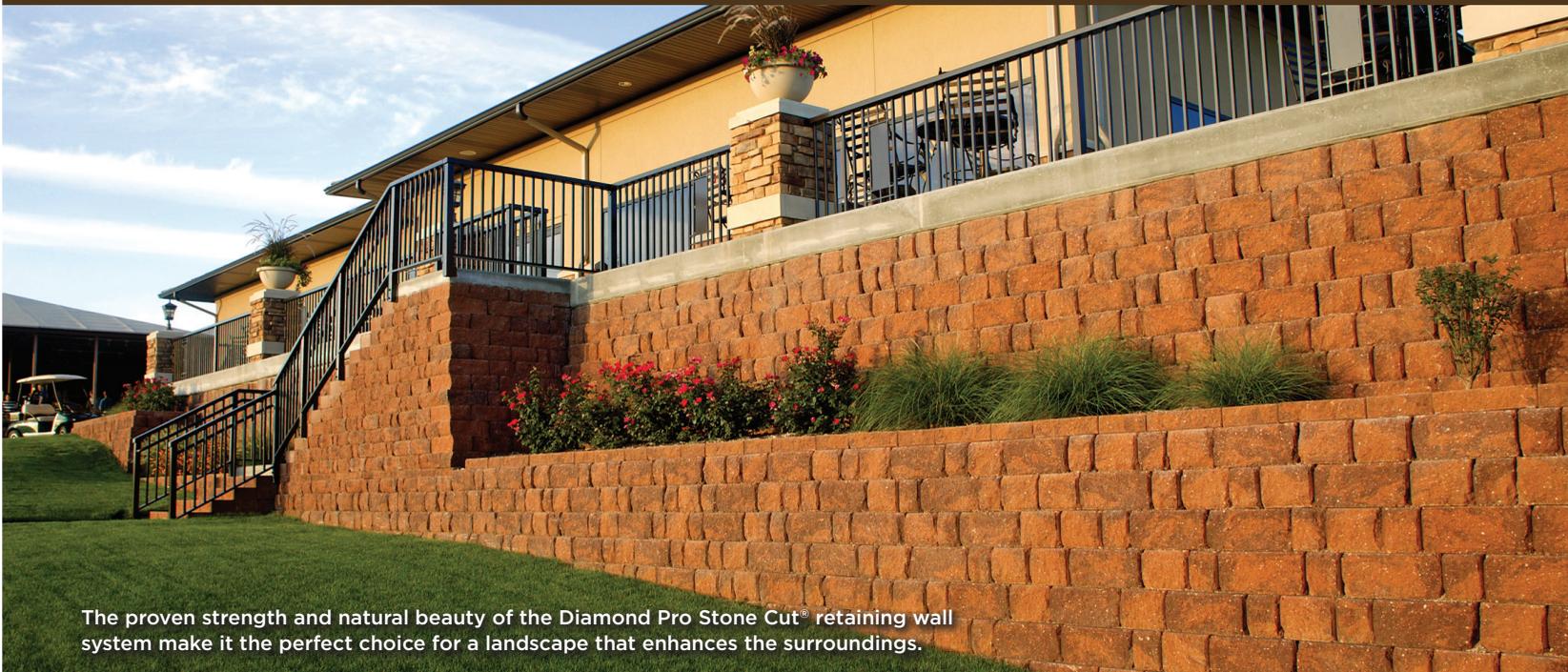
### Crafted with timeless quality.

The dependability of the Diamond<sup>®</sup> retaining wall system has made it a preferred choice for decades. The Diamond 10D version has a rough-hewn face that transitions nicely into the surrounding landscape.



# Diamond Pro Stone Cut<sup>®</sup>

RETAINING WALL SYSTEM



The proven strength and natural beauty of the Diamond Pro Stone Cut<sup>®</sup> retaining wall system make it the perfect choice for a landscape that enhances the surroundings.

## Experience graceful strength.

With the proven strength of the Diamond Pro<sup>®</sup> retaining wall system technology and a natural-stone appearance, Diamond Pro Stone Cut<sup>®</sup> products are the perfect choice for larger-scale projects that demand aesthetic beauty.



# Anchor Wall Systems

## PRODUCT LINE

### Highland Stone® Retaining Wall System



	Units	Large	Medium	Small
6-INCH	Approximate Dimensions*	6" x 18" x 12"	6" x 12" x 12"	6" x 6" x 12"
	Approximate Weight*	78 lbs.	59 lbs.	30 lbs.



	Units	Large	Medium	Small
3-INCH	Approximate Dimensions*	3" x 18" x 11 1/2"	3" x 12" x 11 1/2"	3" x 6" x 11 1/2"
	Approximate Weight*	41 lbs.	28 lbs.	14 lbs.

### Highland Stone® Freestanding Wall System



	Units	Large	Medium	Small	Column
6-INCH	Approximate Dimensions*	Front, 6" x 18" x 9" Back, 6" x 16" x 9"	6" x 12" x 9" 6" x 10" x 9"	6" x 6" x 9" 6" x 4" x 9"	6" x 18" x 9" 6" x 18" x 9"
	Approximate Weight*	70 lbs.	45 lbs.	20 lbs.	75 lbs.

### Diamond® 10D Retaining Wall System



	Units	Stretcher
6-INCH	Approximate Dimensions*	6" x 17 3/4" x 10"
	Approximate Weight*	52 lbs.

*\*Product dimensions are height by face length by depth. Actual dimensions and weights may vary from these approximate values due to variations in manufacturing processes. Specifications may change without notice. Contact your Anchor representative for additional information.*

### Accessories For above products



	Units	XL™ Cap	Torpedo® Base Block
ACC	Approximate Dimensions*	Front, 3" x 18" x 13" Back, 3" x 12" x 13"	4" x 15 3/4" x 11"
	Approximate Weight*	44 lbs.	47 lbs.

### Diamond Pro Stone Cut® Retaining Wall System



	Units	Large	Medium	Small
8-INCH	Approximate Dimensions*	8" x 18" x 12"	8" x 11" x 12"	8" x 7" x 12"
	Approximate Weight*	77 lbs.	45 lbs.	34 lbs.

### Accessories For above product



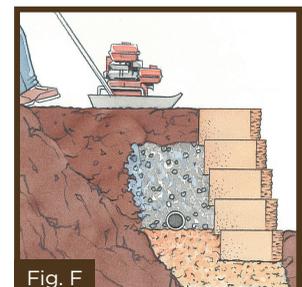
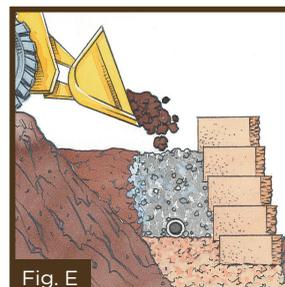
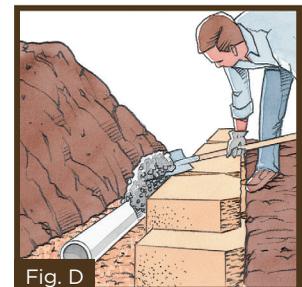
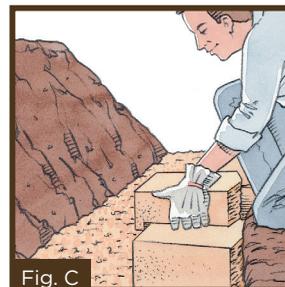
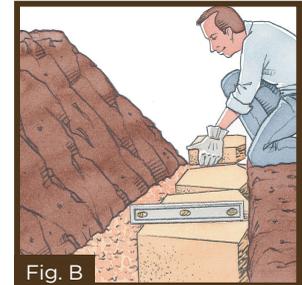
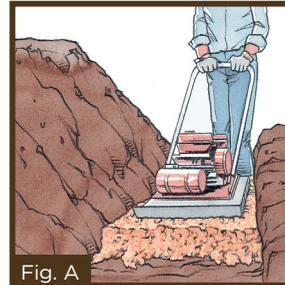
	Units	Diamond Pro® Cap	Corner	Torpedo® Base Block
ACC	Approximate Dimensions*	4" x 17 1/4" x 10 3/8"	8" x 18" x 9"	4" x 15 3/4" x 11"
	Approximate Weight*	47 lbs.	101 lbs.	47 lbs.

# Installation

## GUIDELINES

To complete your project, you will need the following hand tools: carpenter's level, chisel, exterior-grade concrete adhesive, garden hose, gloves, hammer, pencil, safety glasses, shovel, square, stakes, string line, tape measure. You may also need a skid-steer loader, compactor, wheelbarrow and a circular cut-off saw with a masonry blade. Other requirements include a 4-inch-diameter perforated flexible polypropylene pipe (drain tile) a supply of compactible base material (3/4-inch minus aggregate with fines) and gravel (3/4-inch free-draining aggregate without fines) to use as backfill.

1. Use stakes or a garden hose to mark the wall's placement
2. Using a shovel or a skid-steer loader, dig a trench 12 inches wider than the block you are installing and 6 inches deeper than the height of the block.
3. Firmly compact the soil in the bottom of the trench. Lay 6 inches of compactible base material in the bottom of the trench and compact. Install base in 2-3 inch lifts. (Fig. A)
4. Place Torpedo® base blocks or the first layer of the Anchor units without lips on the prepared base (lips must be manually knocked off units before placement). (Fig. B) Position the units side by side, in full contact with the base, and check level in both directions using your carpenter's level. Use a string line along the back edge of block to check for proper alignment. Fill cores (if applicable) and backfill with base material.
5. Continue assembling additional courses by placing units in a staggered relationship to the course beneath (running bond), pulling each unit forward until secure. (Fig. C) NOTE: Use free-draining gravel to backfill each additional course as it is installed.
6. Place drain tile behind the wall at grade to allow water to drain from the backfill. (Fig. D) Daylight the drain tile through the wall at every low point or every 50 feet of wall length and around the ends of the wall. Backfill with free-draining gravel 12 inches behind the wall, in 6-inch layers. Fill cores (if applicable) and voids. Organic soil or clay-type soil is not recommended for backfill material.
7. Fill area behind gravel with soil. (Fig. E) Firmly compact backfill soil behind the wall. Repeat steps 4, 5, 6 and 7 until the wall reaches the desired height. (Fig F) Do not compact directly on top of the units. For walls taller than product's maximum gravity wall height consult a qualified engineer for information concerning proper design, backfill and geosynthetic reinforcement.
8. You may need partial blocks. To split a block, use a hammer and chisel to score the block on all sides. Pound the chisel on the score line until the block splits. For a smooth edge use a circular cut-off saw with a masonry blade. Read the operating manual before using a saw. Always wear eye protection when splitting blocks.
9. Finish wall with caps by starting at the lowest elevation. Place cap units side by side. For radius walls you will need to cut caps to fit. Carefully place glue on the top course and then place caps. If not finishing with caps, glue the top wall course.



Refer to [anchorwall.com](http://anchorwall.com) for instructions on installing freestanding walls and special applications.

## Highland Stone® Wall Systems

Available in the following color:

- Harper Valley
- Native Soil

## Diamond® 10D Retaining Wall System

Available in the following color:

- Native Soil

## Diamond Pro Stone Cut® Retaining Wall System

Available in the following colors:

- Antique Beige
- Granite
- Harper Valley
- Native Soil
- Smokestone

## Blended Colors



Harper Valley



Native Soil



Smokestone

## Solid Colors



Antique Beige



Granite

**Colors:** Every effort has been made to assure accuracy in these colors. However, due to the nature of concrete and the molding process, as well as the printing process of these charts, colors may vary slightly. We recommend viewing actual samples as you make your color selection. Custom colors available upon request.



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BUILD SOMETHING BEAUTIFUL

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